



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D066-1002-011
Job Sheet 180200



004486

Part No: D066-1002-011

Job Qty: 1 ea

Part Name: R66 Cargo Mirror



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/2/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 13-10-30 JLM VERIFIED BY:DD IPP REV:B 13.12.03 AS PER IIN
REV:B DD VERF:JLM

Ship Via:

JUL 06 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Stores/Pkg-1	DAS 7/18/2018	
110	Packaging	1 pcs	7/20/18	7/20/18	0.00	0.00	Packaging1-1	6 AUG 02 2018	
120	QC	1 pcs	7/20/18	7/20/18	0.00	0.00	QC4	9-88	AUG 03 2018
125	DC	1 pcs	7/20/18	7/20/18	0.00	0.00	DC		DAS 28
130	Packaging	1 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-1	BB	AUG 03 2018
140	QC21-FG	1 Ea	7/20/18	7/20/18	0.00	0.00	QC21	DAS 21 9-88	AUG 03 2018

Part Op 125 - Photocopy bluefile & type labels per PPPD066-1002-011 CHG 001
Descriptions: 130 - Identify and pack for shipping as per PPP D066-1002-011

Fg011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	4 Ea (4 ea)	90-Start up Operation	5008959
AN3-11A	Bolt	4 Ea (4 ea)	90-Start up Operation	5027721
AN3-4A	Bolt	4 Ea (4 ea)	90-Start up Operation	5060063
D2010-104	Arm	1 Ea (1 ea)	90-Start up Operation	5095738
D2011-101	Mirror 6"	1 Ea (1 ea)	90-Start up Operation	5083123
D3243-041	Bracket	1 Ea (1 ea)	90-Start up Operation	508788
D4936-1	Clamp	4 Ea (4 ea)	90-Start up Operation	5097601.2
NAS1149D0332J	Washer	8 Ea (8 ea)	90-Start up Operation	5035396

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	ALS4-1032-130	4	13,354	0
	AN3-11A	4	119	0
	AN3-4A	4	271	0
	D2010-104	1	0	0
	D2011-101	1	35	0
	D3243-041	1	4	0
	D4936-1	4	2	0
	NAS1149D0332J	8	1,549	0

Part Specifications

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																											
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Date : _____		Step #: _____		QTY Effective : _____																																													
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(SI042) Approval _____

Completed By _____

nd / Supervisor _____

val Verification _____

A Coordinator _____

Approval _____

onned Wrong _____

e Dimensions _____

nder tolerance _____

Part Incorrect _____

Part Lost/Missing _____

Part Moved _____

Drawing _____

Finish _____

Misread _____

Turning Sequence _____



Container No: S098518

Part: D066-1002-011

Job No: 180200

Serial No/Batch: S098518

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: TC STC SH13-44 Issue 04/02/19, EASA S...

DART AEROSPACE

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Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Specifications could not be found.

Plex 7/3/18 7:02 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
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Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

5. PARTS LIST

Qty	Part Number	Description
X	D066-1002-011	CARGO MIRROR INSTALLATION
1	D2010-104	Arm
1	D2011-101	Mirror
1	*D3014-1	Locknut
1	D3243-041	Bracket
4	D4938-1	Clamp
4	ALS7-1032-130	Insert (or AKS7-1032-130, AKS4-1032-130, ALS4-1032-130)
4	AN3-4A	Bolt
4	AN3-11A	Bolt
8	NAS1149D0322J	Washer
1	*NAS1149D0416J	Washer

* PARTS ARE INCLUDED WITH D2011-101 MIRROR

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D066-1002-011

Description: CARGO MIRROR INSTALLATION

[illegible]